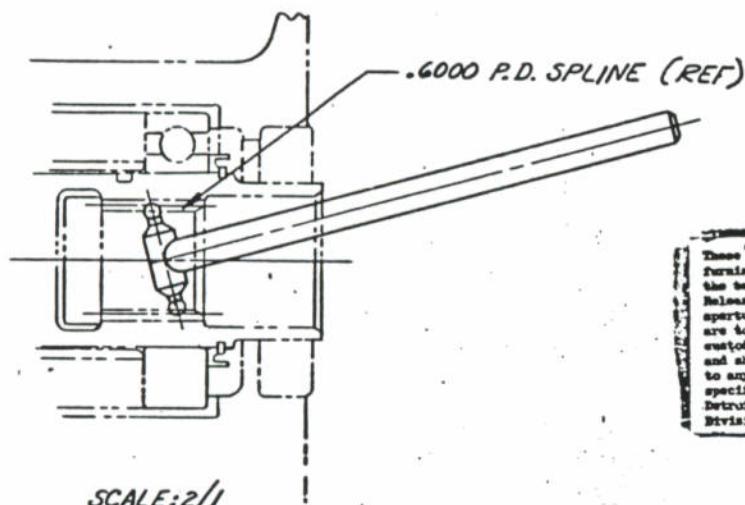
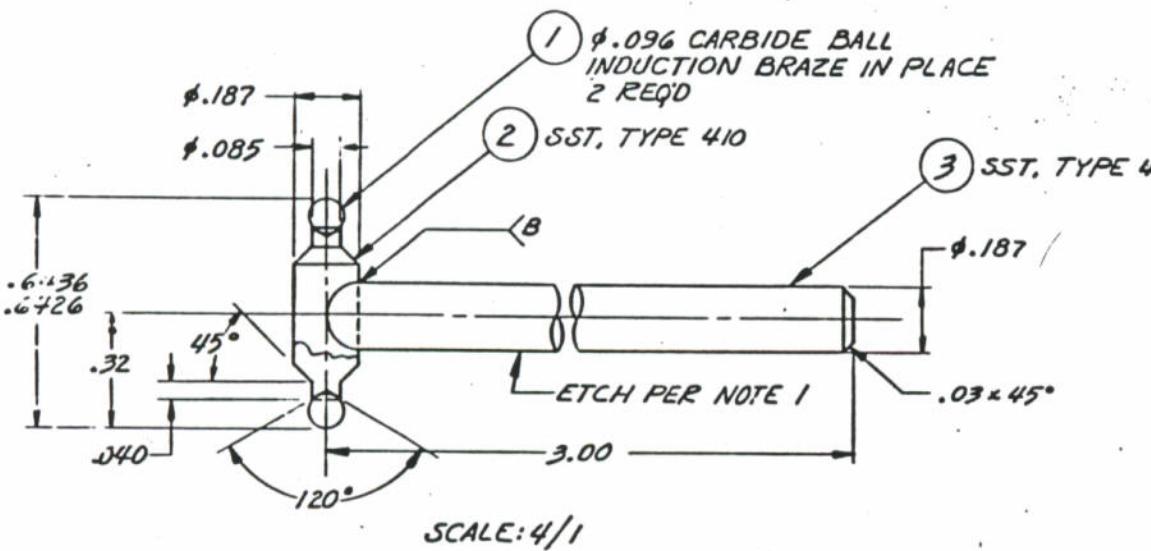


REF-6872245



GEOMETRIC CHARACTERISTIC SYMBOLS	
□ PLATNESS	⊥ PERPENDICULARITY
○ STRAIGHTNESS	// PARALLELISM
○ ROUNDNESS	< CIRCULARITY
□ CYLINDRICITY	↗ BURROUT
○ PROFILE OF A LINE	△ TRUE POSITION
○ PROFILE OF A SURFACE	○ CONCENTRICITY
	↔ SYMMETRY
UNLESS OTHERWISE SPECIFIED	
TOL. ON ANGLES $\pm 1^\circ$	
TOL. ON 3 PLACE DECIMALS $\pm .000$	
TOL. ON 2 PLACE DECIMALS $\pm .02$	
MATERIAL	
SEE ITEM	
HEAT TREAT. AND HARDNESS	
SURFACE TREAT.	
INSPECTION	

ALL TRUE POSITION TOLERANCES AND RELATED DATUMS INC.
ALL THE FLIM AND F SITION, DOLY, INDEX AND BURRUT'S DATUM'S INC.
SEPARATE TRUE POSITION CALLOUTS MAY BE GAUGED
SEPARATELY REGARDLESS OF DATUM REFERENCE.
BURRUTS ARE CIRCULAR.

X		REVISIONS	
NUMBER FILED	DATE FILED	LTG	DESCRIPTION

FILE COPY

23002204

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
 a) THE NAME "ALLISON" FOLLOWED BY THE
 TOOL NUMBER AND LAST CHANGE LETTER.
 b) VENDOR NAME OR TRADEMARK.

BREAK SHARP EDGES .020 UOS

DRAWING PRACTICE		LOCAL Specs. (REF)	
SURFACE TEXTURE	X		
SCREW THREADS	X		
GENERAL SPECIFICATIONS			SPEC. SUMMARY
			Detroit Diesel Allison Division of General Motors Corporation Indianapolis Operations
TITLE			GAGE-SPLINE STARTER GENERATOR GEAR SHAFT, NO GO(MAINTENANCE)
MODEL / FIRST ISSUE	ZSD-8156-0073 CNA/06/C-090	APPLICATION	SEE SEPARATE PART'S LIST
SIZE	FCM No.	DWG. No.	
C	73342	23002204	
SCALE AS NOTED			SHEET